



GENUINE PARTS

INSTALLATION INSTRUCTIONS

1. DESCRIPTION: Support Bracket Kit

2. APPLICATION: NV Cargo

3. PART NUMBER: 999T7 HX000

4. KIT CONTENTS:

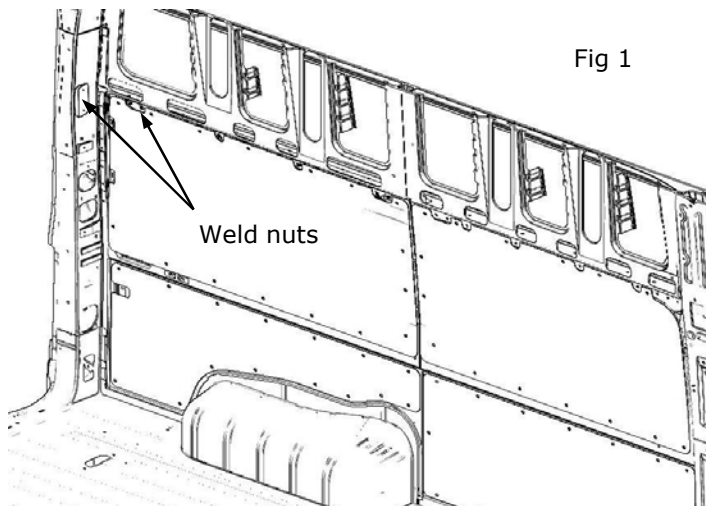
Item	Qty.	Description	Service Part Number
A	1	Support Bracket (Left Hand)	
B	1	Support Bracket (Right Hand)	
C	4	M8x1.25x20 Bolt	81-46820-1G
D	4	M6x1.0x16 Bolt	81-46616-2H
E	8	Washers (use only when hardwood panels are present)	
F	1	I/I Replacement Template	

5. TOOLS REQUIRED:

- Small flat-tip screwdriver
- Small torque wrench (1/4" drive)
- 10mm and 12mm wrenches or socket set

6. PRE-INSTALLATION CAUTIONS/NOTES:

7. INSTALLATION PROCEDURE:

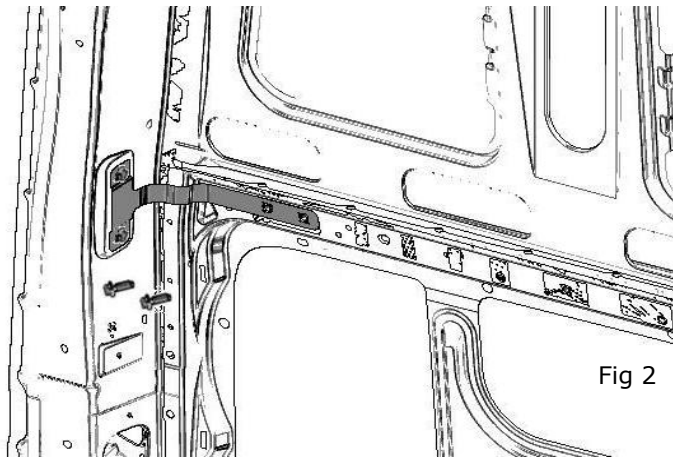


Left hand side shown

1) Open the rear doors and find the four weld nuts at the rear of the van used for the attachment of the support bracket. At this time - note whether hardwood panels are present (they are shown in Fig. 1).

2) If hardboard panels are present, use the screwdriver to remove the rearmost upper clip, then proceed to step 5.

If hardwood panels are not present, proceed to step 3.

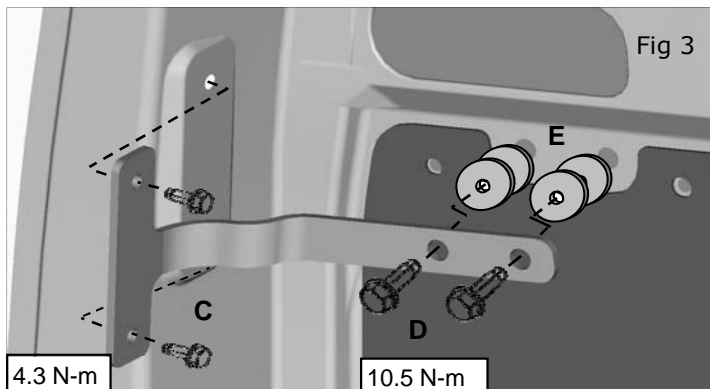


Left hand side shown

- 3) Fig. 2 shows left hand bracket in place over the weld nuts. This figure shows a van without the hardwood panels. The washers are not used if the hardwood panel is not present.

See Fig. 3 for installation with hardwood panel.

- 4) Use the M8 bolts at the side of the van and the M6 bolts at the rear. Hand start all bolts. Proceed to steps 6 and 7.



Left hand side shown

- 5) Fig. 3 shows all parts needed for bracket installation when hardwood panel is present. Install all bolts as described in step 4, but put washers between the side of the van and the support bracket. Use 2 washers for each M8 bolt.

E = Washers (only used if hardboard panel is present)

D = M8 bolts

C = M6 Bolts

- 6) Repeat the above steps for the right hand side of the vehicle.

- 7) Use a light duty torque wrench to torque all fasteners to the following specs:

M8 Bolts: 10.5 N-m (93 in-lbs)

M6 Bolts: 4.3 N-m (38 in-lbs)